

# SAFETY DATA SHEET

according to Regulation (EC) No. 1907/2006, as amended by  
Commission Regulation (EU) 2020/878 - DE



## OKS 265

Version	Revision Date:	Date of last issue: 12.07.2023	Print Date:
4.1	11.06.2024	Date of first issue: 03.06.2016	13.03.2025

## SECTION 1: Identification of the substance/mixture and of the company/undertaking

### 1.1 Product identifier

Product name : OKS 265

### 1.2 Relevant identified uses of the substance or mixture and uses advised against

Use of the Substance/Mixture : Lubricant

Recommended restrictions on use : Restricted to professional users.

### 1.3 Details of the supplier of the safety data sheet

Company : OKS Spezialschmierstoffe GmbH  
Ganghoferstr. 47  
82216 Maisach-Gernlinden  
Deutschland  
Tel.: +49 8142 3051 500  
Fax: +49 8142 3051 599  
info@oks-germany.com

E-mail address of person responsible for the SDS : mcm@oks-germany.com

National contact :

### 1.4 Emergency telephone number

Emergency telephone number : +49 8142 3051 517

## SECTION 2: Hazards identification

### 2.1 Classification of the substance or mixture

#### Classification (REGULATION (EC) No 1272/2008)

Skin irritation, Category 2 H315: Causes skin irritation.

Serious eye damage, Category 1 H318: Causes serious eye damage.

Long-term (chronic) aquatic hazard, Category 2 H411: Toxic to aquatic life with long lasting effects.

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### 2.2 Label elements

#### Labelling (REGULATION (EC) No 1272/2008)

Hazard pictograms :



Signal word : Danger

Hazard statements : H315 Causes skin irritation.  
H318 Causes serious eye damage.  
H411 Toxic to aquatic life with long lasting effects.

Precautionary statements : **Prevention:**  
P264 Wash skin thoroughly after handling.  
P273 Avoid release to the environment.  
P280 Wear protective gloves/ eye protection/ face protection.

#### **Response:**

P305 + P351 + P338 + P310 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Immediately call a POISON CENTER/ doctor.

P332 + P313 If skin irritation occurs: Get medical advice/ attention.

P391 Collect spillage.

#### **Hazardous components which must be listed on the label:**

calcium dihydroxide

#### **Additional Labelling**

EUH208 Contains Benzenesulfonic acid, mono-C15-36-branched alkyl derivs., calcium salts. May produce an allergic reaction.

### 2.3 Other hazards

This substance/mixture contains no components considered to be either persistent, bioaccumulative and toxic (PBT), or very persistent and very bioaccumulative (vPvB) at levels of 0.1% or higher.

Ecological information: The substance/mixture does not contain components considered to have endocrine disrupting properties according to REACH Article 57(f) or Commission Delegated regulation (EU) 2017/2100 or Commission Regulation (EU) 2018/605 at levels of 0.1% or higher.

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Toxicological information: The substance/mixture does not contain components considered to have endocrine disrupting properties according to REACH Article 57(f) or Commission Delegated regulation (EU) 2017/2100 or Commission Regulation (EU) 2018/605 at levels of 0.1% or higher.

## SECTION 3: Composition/information on ingredients

### 3.2 Mixtures

Chemical nature : lithium soap  
solid lubricant  
Synthetic hydrocarbon oil

#### Components

Chemical name	CAS-No. EC-No.  Index-No. Registration number	Classification	specific concentration limit M-Factor Notes Acute toxicity estimate	Concentration (% w/w)
calcium dihydroxide	1305-62-0 215-137-3  01-2119475151-45-XXXX	Skin Irrit.2; H315 Eye Dam.1; H318 STOT SE3; H335		$\geq 10 - < 20$
dizinc pyrophosphate	7446-26-6 231-203-4  01-2120768152-56-XXXX	Aquatic Acute1; H400 Aquatic Chronic1; H410	M-Factor: 1/1	$\geq 2,5 - < 10$
zinc oxide	1314-13-2 215-222-5  030-013-00-7 01-2119463881-32-XXXX	Aquatic Acute1; H400 Aquatic Chronic1; H410	M-Factor: 1/1	$\geq 0,25 - < 1$
Benzenesulfonic acid, mono-C15-36- branched alkyl derivs., calcium salts	90194-49-3 290-660-8	Skin Sens.1B; H317		$\geq 0,1 - < 1$
Substances with a workplace exposure limit :				
Dec-1-ene, homopolymer,	68037-01-4 500-183-1	Not classified		$\geq 50 - < 70$

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hydrogenated	01-2119486452-34-XXXX			
Ethylene, tetrafluoro-, polymer	9002-84-0 618-337-2	Not classified		$\geq 1 - < 10$
thiodiethylene bis[3-(3,5-di-tert-butyl-4-hydroxyphenyl)propionate]	41484-35-9 255-392-8  01-2119960149-32-XXXX	Not classified		$\geq 1 - < 10$

For explanation of abbreviations see section 16.

## SECTION 4: First aid measures

### 4.1 Description of first aid measures

- |                         |  |
|-------------------------|--|
| If inhaled              | : Remove person to fresh air. If signs/symptoms continue, get medical attention.<br>Keep patient warm and at rest.<br>If unconscious, place in recovery position and seek medical advice.<br>Keep respiratory tract clear.<br>If breathing is irregular or stopped, administer artificial respiration. |
| In case of skin contact | : Take off all contaminated clothing immediately.<br>Wash off immediately with soap and plenty of water.<br>Get medical attention immediately if irritation develops and persists.<br>Wash clothing before reuse.<br>Thoroughly clean shoes before reuse.  |
| In case of eye contact  | : Rinse immediately with plenty of water, also under the eyelids, for at least 10 minutes.<br>Get medical attention immediately.   |
| If swallowed            | : Move the victim to fresh air.<br>If unconscious, place in recovery position and seek medical advice.<br>Keep respiratory tract clear.<br>Do not induce vomiting without medical advice.<br>Never give anything by mouth to an unconscious person.  |

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### 4.2 Most important symptoms and effects, both acute and delayed

Symptoms : Skin contact may provoke the following symptoms:  
Erythema

Risks : Causes skin irritation.  
May cause an allergic skin reaction.

### 4.3 Indication of any immediate medical attention and special treatment needed

Treatment : Treat symptomatically.

## SECTION 5: Firefighting measures

### 5.1 Extinguishing media

Suitable extinguishing media : Use water spray, alcohol-resistant foam, dry chemical or carbon dioxide.

Unsuitable extinguishing media : High volume water jet

### 5.2 Special hazards arising from the substance or mixture

Hazardous combustion products : Carbon oxides  
Sulphur oxides  
Oxides of phosphorus  
Halogenated compounds  
Metal oxides

### 5.3 Advice for firefighters

Special protective equipment for firefighters : In the event of fire, wear self-contained breathing apparatus.  
Use personal protective equipment. Exposure to decomposition products may be a hazard to health.

Further information : Standard procedure for chemical fires.  
Collect contaminated fire extinguishing water separately. This must not be discharged into drains.

## SECTION 6: Accidental release measures

### 6.1 Personal precautions, protective equipment and emergency procedures

Personal precautions : Evacuate personnel to safe areas.  
Ensure adequate ventilation.  
Do not breathe vapours, aerosols.  
Refer to protective measures listed in sections 7 and 8.

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### 6.2 Environmental precautions

Environmental precautions : Do not allow contact with soil, surface or ground water.  
If the product contaminates rivers and lakes or drains inform respective authorities.

### 6.3 Methods and material for containment and cleaning up

Methods for cleaning up : Pick up and transfer to properly labelled containers.

### 6.4 Reference to other sections

For personal protection see section 8.

## SECTION 7: Handling and storage

### 7.1 Precautions for safe handling

Advice on safe handling : Avoid contact with skin and eyes.  
For personal protection see section 8.  
Smoking, eating and drinking should be prohibited in the application area.  
Wash hands and face before breaks and immediately after handling the product.  
Do not get in eyes or mouth or on skin.  
Do not get on skin or clothing.  
Do not ingest.  
Do not repack.  
These safety instructions also apply to empty packaging which may still contain product residues.  
Keep container closed when not in use.

Hygiene measures : Wash face, hands and any exposed skin thoroughly after handling.

### 7.2 Conditions for safe storage, including any incompatibilities

Requirements for storage areas and containers : Store in original container. Keep container closed when not in use. Keep in a dry, cool and well-ventilated place. Containers which are opened must be carefully resealed and kept upright to prevent leakage. Store in accordance with the particular national regulations. Keep in properly labelled containers.

Storage class (TRGS 510) : 11, Combustible Solids

### 7.3 Specific end use(s)

Specific use(s) : Specific instructions for handling, not required.

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### SECTION 8: Exposure controls/personal protection

#### 8.1 Control parameters

##### Occupational Exposure Limits

Components	CAS-No.	Value type (Form of exposure)	Control parameters	Basis
Dec-1-ene, homopolymer, hydrogenated	68037-01-4	AGW (Alveolate fraction)	5 mg/m <sup>3</sup>	DE TRGS 900 (2012-01-12)
	Peak-limit: excursion factor (category): 4;(II)			
	Further information: When there is compliance with the OEL and biological tolerance values, there is no risk of harming the unborn child			
		MAK (measured as the alveolate fraction)	5 mg/m <sup>3</sup>	DE DFG MAK (2023-07-01)
	Further information: Damage to the embryo or foetus is unlikely when the MAK value or the BAT value is observed			
calcium dihydroxide	1305-62-0	TWA (Respirable fraction)	1 mg/m <sup>3</sup>	2017/164/EU (2017-02-01)
	Further information: Indicative			
		STEL (Respirable fraction)	4 mg/m <sup>3</sup>	2017/164/EU (2017-02-01)
	Further information: Indicative			
		MAK (inhalable fraction)	1 mg/m <sup>3</sup>	DE DFG MAK (2023-07-01)
	Further information: Damage to the embryo or foetus is unlikely when the MAK value or the BAT value is observed			
		AGW (Inhalable fraction)	1 mg/m <sup>3</sup>	DE TRGS 900 (2014-12-08)
	Peak-limit: excursion factor (category): 2;(I)			
	Further information: When there is compliance with the OEL and biological tolerance values, there is no risk of harming the unborn child			
dizinc pyrophosphate	7446-26-6	MAK (measured as the alveolate fraction)	0,1 mg/m <sup>3</sup>	DE DFG MAK (2023-07-01)
	Further information: Zinc chloride: peak limit I(1), Damage to the embryo or foetus is unlikely when the MAK value or the BAT value is observed			
		MAK (inhalable fraction)	2 mg/m <sup>3</sup>	DE DFG MAK (2023-07-01)
	Further information: Zinc chloride: peak limit I(1), Damage to the embryo or foetus is unlikely when the MAK value or the BAT value is observed			
Ethylene, tetrafluoro-, polymer	9002-84-0	MAK (measured as the alveolate fraction)	0,3 mg/m <sup>3</sup>	DE DFG MAK (2023-07-01)
	Further information: Substances that cause cancer in humans or animals or			

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		that are considered to be carcinogenic for humans and for which a MAK value can be derived., Damage to the embryo or foetus is unlikely when the MAK value or the BAT value is observed		
		MAK (inhalable fraction)	4 mg/m3	DE DFG MAK (2023-07-01)
		Further information: Substances that cause cancer in humans or animals or that are considered to be carcinogenic for humans and for which a MAK value can be derived., Damage to the embryo or foetus is unlikely when the MAK value or the BAT value is observed		
		BM (Alveolar dust fraction)	0,5 mg/m3	DE TRGS 527 (2020-02-19)
thiodiethylene bis[3-(3,5-di-tert-butyl-4-hydroxyphenyl)propionate]	41484-35-9	MAK (inhalable fraction)	2 mg/m3	DE DFG MAK (2023-07-01)
		Further information: Either there are no data for an assessment of damage to the embryo or foetus, including developmental neurotoxicity, or the currently available data are not sufficient for classification in one of the groups A - C		
		AGW (Inhalable fraction)	2 mg/m3	DE TRGS 900 (2018-06-07)
		Peak-limit: excursion factor (category): 2;(II)		
zinc oxide	1314-13-2	MAK (measured as the alveolate fraction)	0,1 mg/m3	DE DFG MAK (2023-07-01)
		Further information: Zinc chloride: peak limit I(1), Damage to the embryo or foetus is unlikely when the MAK value or the BAT value is observed		
		MAK (inhalable fraction)	2 mg/m3	DE DFG MAK (2023-07-01)
		Further information: Zinc chloride: peak limit I(1), Damage to the embryo or foetus is unlikely when the MAK value or the BAT value is observed		

### Derived No Effect Level (DNEL) according to Regulation (EC) No. 1907/2006:

Substance name	End Use	Exposure routes	Potential health effects	Value
calcium dihydroxide	Workers	Inhalation	Long-term local effects	1 mg/m3
	Workers	Inhalation	Acute local effects	4 mg/m3
dizinc pyrophosphate	Workers	Skin contact	Long-term systemic effects	192 mg/kg
	Workers	Inhalation	Long-term systemic effects	13,5 mg/m3
thiodiethylene bis[3-(3,5-di-tert-butyl-4-hydroxyphenyl)propionate]	Workers	Inhalation	Long-term systemic effects	3 mg/m3
	Workers	Inhalation	Acute systemic effects	3 mg/m3



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	Workers	Skin contact	Long-term systemic effects	13,8 mg/kg
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### Predicted No Effect Concentration (PNEC) according to Regulation (EC) No. 1907/2006:

Substance name	Environmental Compartment	Value
calcium dihydroxide	Fresh water	0,49 mg/l
	Marine water	0,32 mg/l
	Intermittent use/release	0,49 mg/l
	Microbiological Activity in Sewage Treatment Systems	3 mg/l
dizinc pyrophosphate	Soil	1080 mg/kg
	Fresh water	0,233 µg/l
	Marine water	0,0233 µg/l
	Sewage treatment plant	0,052 mg/l
	Fresh water sediment	25,6 mg/kg
	Marine sediment	2,56 mg/kg
thiodiethylene bis[3-(3,5-di-tert-butyl-4-hydroxyphenyl)propionate]	Soil	5,13 mg/kg
	Sewage treatment plant	1 mg/l
zinc oxide	Fresh water	0,0179 mg/l
	Marine water	0,009 mg/l
	Sewage treatment plant	0,1245 mg/l
	Fresh water sediment	182,8 mg/kg
	Marine sediment	201,9 mg/kg
	Soil	103,4 mg/kg

## 8.2 Exposure controls

### Engineering measures

none

### Personal protective equipment

Eye/face protection : Tightly fitting safety goggles

#### Hand protection

Material : Nitrile rubber  
Break through time : > 10 min  
Protective index : Class 1

Remarks : Wear protective gloves. The break through time depends amongst other things on the material, the thickness and the type of glove and therefore has to be measured for each case.  
The selected protective gloves have to satisfy the specifications of Regulation (EU) 2016/425 and the standard EN 374 derived from it.

Skin and body protection : Choose body protection in relation to its type, to the concentration and amount of dangerous substances, and to

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the specific work-place.

Respiratory protection : Not required; except in case of aerosol formation.

Filter type : Filter type A-P

Protective measures : The type of protective equipment must be selected according to the concentration and amount of the dangerous substance at the specific workplace.

## SECTION 9: Physical and chemical properties

### 9.1 Information on basic physical and chemical properties

Physical state : paste

Colour : white

Odour : odourless

Odour Threshold : No data available

Melting point/range : Not applicable

Boiling point/boiling range : No data available

Flammability (solid, gas) : Combustible Solids

Upper explosion limit / Upper flammability limit : No data available

Lower explosion limit / Lower flammability limit : No data available

Flash point : Not applicable

Auto-ignition temperature : No data available

Decomposition temperature : No data available

pH : Not applicable  
substance/mixture is non-soluble (in water)

Viscosity  
Viscosity, dynamic : No data available

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Viscosity, kinematic	:	Not applicable
Solubility(ies)		
Water solubility	:	insoluble
Solubility in other solvents	:	No data available
Partition coefficient: n-octanol/water	:	No data available
Vapour pressure	:	< 0,001 hPa (20 °C)
Relative density	:	0,95 (20 °C) Reference substance: Water The value is calculated
Density	:	0,95 g/cm <sup>3</sup> (20 °C)
Bulk density	:	No data available
Relative vapour density	:	No data available
Particle characteristics		
Particle size	:	Not applicable
Particle Size Distribution	:	Not applicable

### 9.2 Other information

Explosives	:	Not explosive
Oxidizing properties	:	No data available
Self-ignition	:	No data available
Evaporation rate	:	No data available
Sublimation point	:	No data available

## SECTION 10: Stability and reactivity

### 10.1 Reactivity

No hazards to be specially mentioned.

### 10.2 Chemical stability

Stable under normal conditions.

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### 10.3 Possibility of hazardous reactions

Hazardous reactions : No dangerous reaction known under conditions of normal use.

### 10.4 Conditions to avoid

Conditions to avoid : No conditions to be specially mentioned.

### 10.5 Incompatible materials

Materials to avoid : No materials to be especially mentioned.

### 10.6 Hazardous decomposition products

Hazardous decomposition products : >280 °C danger of forming toxic fluorine-containing pyrolysis products.

## SECTION 11: Toxicological information

### 11.1 Information on hazard classes as defined in Regulation (EC) No 1272/2008

#### Acute toxicity

##### Product:

Acute oral toxicity : Remarks: This information is not available.

Acute dermal toxicity : Symptoms: Redness, Local irritation

##### Components:

##### **calcium dihydroxide:**

Acute oral toxicity : LD50 (Rat, female): > 2.000 mg/kg  
Method: OECD Test Guideline 425  
GLP: yes  
Assessment: The substance or mixture has no acute oral toxicity

Acute inhalation toxicity : LC50 (Rat, male and female): > 6,04 mg/l  
Exposure time: 4 h  
Test atmosphere: dust/mist  
Method: OECD Test Guideline 436  
GLP: yes

Acute dermal toxicity : LD50 (Rabbit, male and female): > 2.500 mg/kg  
Method: OECD Test Guideline 402  
Assessment: The substance or mixture has no acute dermal toxicity

##### **dizinc pyrophosphate:**

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Acute oral toxicity : LD50 (Rat): > 2.000 mg/kg  
Method: OECD Test Guideline 423  
GLP: yes  
Assessment: The substance or mixture has no acute oral toxicity

Acute inhalation toxicity : LC50 (Rat): > 4,73 mg/l  
Exposure time: 4 h  
Test atmosphere: dust/mist  
Method: OECD Test Guideline 436  
GLP: yes  
Assessment: The substance or mixture has no acute inhalation toxicity

Acute dermal toxicity : LD50 (Guinea pig): > 2.000 mg/kg  
Method: OECD Test Guideline 402  
GLP: yes  
Assessment: The substance or mixture has no acute dermal toxicity

### **zinc oxide:**

Acute oral toxicity : LD50 (Rat): > 5.000 mg/kg  
Method: OECD Test Guideline 401

Acute inhalation toxicity : LC50 (Rat): > 5,7 mg/l  
Exposure time: 4 h  
Test atmosphere: dust/mist  
Method: OECD Test Guideline 403  
Assessment: The substance or mixture has no acute inhalation toxicity

Acute dermal toxicity : LD50 (Rat): > 2.000 mg/kg  
Method: OECD Test Guideline 402  
GLP: yes  
Assessment: The substance or mixture has no acute dermal toxicity

### **Dec-1-ene, homopolymer, hydrogenated:**

Acute oral toxicity : LD50 (Rat): > 5.000 mg/kg

Acute inhalation toxicity : LC50 (Rat, male and female): 5,2 mg/l  
Exposure time: 4 h  
Test atmosphere: vapour  
Assessment: The substance or mixture has no acute inhalation toxicity

Acute dermal toxicity : LD50 (Rabbit): > 2.000 mg/kg  
Method: OECD Test Guideline 402  
GLP: yes

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Assessment: The substance or mixture has no acute dermal toxicity

### Ethylene, tetrafluoro-, polymer:

Acute oral toxicity : LD50 (Rat): > 5.000 mg/kg  
Method: OECD Test Guideline 401

### thiodiethylene bis[3-(3,5-di-tert-butyl-4-hydroxyphenyl)propionate]:

Acute oral toxicity : LD50 (Rat): > 5.000 mg/kg  
Method: OECD Test Guideline 401

Acute inhalation toxicity : LC50 (Rat): > 6,3 mg/l  
Exposure time: 4 h  
Test atmosphere: dust/mist  
Assessment: The substance or mixture has no acute inhalation toxicity

Acute dermal toxicity : LD50 (Rat): > 2.000 mg/kg  
Method: OECD Test Guideline 402  
GLP: yes  
Assessment: The substance or mixture has no acute dermal toxicity

### Skin corrosion/irritation

#### Product:

Remarks : Irritating to skin.

#### Components:

##### calcium dihydroxide:

Species : human skin  
Assessment : Irritating to skin.  
Method : OECD Test Guideline 431  
Result : Irritating to skin.  
GLP : yes

Species : Rabbit  
Assessment : Irritating to skin.  
Method : OECD Test Guideline 404  
Result : Irritating to skin.  
GLP : yes

##### dizinc pyrophosphate:

Species : human skin  
Assessment : No skin irritation  
Method : OECD Test Guideline 439

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Result : No skin irritation  
GLP : yes

### zinc oxide:

Species : Rabbit  
Assessment : No skin irritation  
Method : OECD Test Guideline 404  
Result : No skin irritation

### Dec-1-ene, homopolymer, hydrogenated:

Species : Rabbit  
Assessment : No skin irritation  
Method : OECD Test Guideline 404  
Result : No skin irritation  
GLP : yes

### Ethylene, tetrafluoro-, polymer:

Species : Rabbit  
Assessment : No skin irritation  
Result : No skin irritation

### thiodiethylene bis[3-(3,5-di-tert-butyl-4-hydroxyphenyl)propionate]:

Species : Rabbit  
Assessment : No skin irritation  
Method : OECD Test Guideline 404  
Result : No skin irritation

### Serious eye damage/eye irritation

#### Product:

Remarks : Risk of serious damage to eyes.

#### Components:

##### calcium dihydroxide:

Species : Rabbit  
Assessment : Risk of serious damage to eyes.  
Method : OECD Test Guideline 405  
Result : Risk of serious damage to eyes.  
GLP : yes

##### dizinc pyrophosphate:

Species : Bovine cornea  
Assessment : No eye irritation  
Method : OECD Test Guideline 437  
Result : No eye irritation

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GLP : yes

### zinc oxide:

Species : Rabbit  
Assessment : No eye irritation  
Method : OECD Test Guideline 405  
Result : No eye irritation  
GLP : yes

### Dec-1-ene, homopolymer, hydrogenated:

Species : Rabbit  
Assessment : No eye irritation  
Method : OECD Test Guideline 405  
Result : No eye irritation  
GLP : yes

### Ethylene, tetrafluoro-, polymer:

Species : Rabbit  
Assessment : No eye irritation  
Result : No eye irritation

### thiodiethylene bis[3-(3,5-di-tert-butyl-4-hydroxyphenyl)propionate]:

Species : Rabbit  
Assessment : No eye irritation  
Method : OECD Test Guideline 405  
Result : No eye irritation

### Respiratory or skin sensitisation

#### Product:

Remarks : This information is not available.

#### Components:

##### calcium dihydroxide:

Test Type : Local lymph node assay (LLNA)  
Species : Mouse  
Assessment : Does not cause skin sensitisation.  
Method : OECD Test Guideline 429  
Result : Does not cause skin sensitisation.  
GLP : yes

##### dizinc pyrophosphate:

Test Type : Local lymph node assay (LLNA)  
Species : Mouse



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Assessment : Did not cause sensitisation on laboratory animals.  
Method : OECD Test Guideline 429  
Result : Did not cause sensitisation on laboratory animals.  
GLP : yes

### **zinc oxide:**

Test Type : Maximisation Test  
Species : Guinea pig  
Assessment : Does not cause skin sensitisation.  
Method : OECD Test Guideline 406  
Result : Does not cause skin sensitisation.  
GLP : yes

### **Benzenesulfonic acid, mono-C15-36-branched alkyl derivs., calcium salts:**

Assessment : The product is a skin sensitiser, sub-category 1B.  
Result : The product is a skin sensitiser, sub-category 1B.

### **Dec-1-ene, homopolymer, hydrogenated:**

Test Type : Maximisation Test  
Species : Guinea pig  
Assessment : Did not cause sensitisation on laboratory animals.  
Method : OECD Test Guideline 406  
Result : Did not cause sensitisation on laboratory animals.  
GLP : yes

### **Ethylene, tetrafluoro-, polymer:**

Assessment : Did not cause sensitisation on laboratory animals.  
Result : Did not cause sensitisation on laboratory animals.

### **thiodiethylene bis[3-(3,5-di-tert-butyl-4-hydroxyphenyl)propionate]:**

Test Type : Maximisation Test  
Species : Guinea pig  
Assessment : Does not cause skin sensitisation.  
Method : OECD Test Guideline 406  
Result : Does not cause skin sensitisation.  
GLP : yes

### **Germ cell mutagenicity**

#### **Product:**

Genotoxicity in vitro : Remarks: No data available

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Genotoxicity in vivo : Remarks: No data available

### Components:

#### **calcium dihydroxide:**

Genotoxicity in vitro : Test Type: Ames test  
Method: OECD Test Guideline 471  
Result: negative  
GLP: yes

Test Type: Chromosome aberration test in vitro  
Method: OECD Test Guideline 473  
Result: negative  
GLP: yes

Test Type: In vitro mammalian cell gene mutation test  
Method: OECD Test Guideline 476  
Result: negative  
GLP: yes

#### **zinc oxide:**

Germ cell mutagenicity-Assessment : Tests on bacterial or mammalian cell cultures did not show mutagenic effects.

#### **Dec-1-ene, homopolymer, hydrogenated:**

Germ cell mutagenicity-Assessment : Animal testing did not show any mutagenic effects.

#### **thiodiethylene bis[3-(3,5-di-tert-butyl-4-hydroxyphenyl)propionate]:**

Genotoxicity in vitro : Test Type: Ames test  
Method: OECD Test Guideline 471  
Result: negative

Genotoxicity in vivo : Test Type: In vivo micronucleus test  
Species: Hamster  
Method: Mutagenicity (micronucleus test)  
Result: negative

Germ cell mutagenicity-Assessment : Animal testing did not show any mutagenic effects.

### **Carcinogenicity**

#### Product:

Remarks : No data available

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### Components:

#### **calcium dihydroxide:**

Carcinogenicity - Assessment : No evidence of carcinogenicity in animal studies.

#### **zinc oxide:**

Carcinogenicity - Assessment : Not classifiable as a human carcinogen.

#### **Dec-1-ene, homopolymer, hydrogenated:**

Carcinogenicity - Assessment : Not classifiable as a human carcinogen.

#### **Ethylene, tetrafluoro-, polymer:**

Carcinogenicity - Assessment : Not classifiable as a human carcinogen.

#### **thiodiethylene bis[3-(3,5-di-tert-butyl-4-hydroxyphenyl)propionate]:**

Carcinogenicity - Assessment : Animal testing did not show any carcinogenic effects.

### **Reproductive toxicity**

#### Product:

Effects on fertility : Remarks: No data available

Effects on foetal development : Remarks: No data available

### Components:

#### **calcium dihydroxide:**

Reproductive toxicity - Assessment : - Fertility -  
No toxicity to reproduction  
- Teratogenicity -  
No effects on or via lactation

#### **zinc oxide:**

Reproductive toxicity - Assessment : - Fertility -  
No toxicity to reproduction  
- Teratogenicity -  
No toxicity to reproduction

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### **Dec-1-ene, homopolymer, hydrogenated:**

Effects on fertility : Species: Rat  
Application Route: Oral  
Dose: 1000 milligram per kilogram  
Fertility: NOAEL Parent: 1.000 mg/kg body weight  
Method: OECD Test Guideline 415

Reproductive toxicity - : - Fertility -  
Assessment No toxicity to reproduction

### **thiodiethylene bis[3-(3,5-di-tert-butyl-4-hydroxyphenyl)propionate]:**

Reproductive toxicity - : - Fertility -  
Assessment No toxicity to reproduction  
- Teratogenicity -  
Animal testing did not show any effects on foetal development.

### **STOT - single exposure**

#### **Product:**

Remarks : No data available

#### **Components:**

##### **calcium dihydroxide:**

Assessment : May cause respiratory irritation.

##### **zinc oxide:**

Assessment : The substance or mixture is not classified as specific target organ toxicant, single exposure.

##### **Ethylene, tetrafluoro-, polymer:**

Assessment : The substance or mixture is not classified as specific target organ toxicant, single exposure.

##### **thiodiethylene bis[3-(3,5-di-tert-butyl-4-hydroxyphenyl)propionate]:**

Assessment : The substance or mixture is not classified as specific target organ toxicant, single exposure.

### **STOT - repeated exposure**

#### **Product:**

Remarks : No data available

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### Components:

#### **zinc oxide:**

Assessment : The substance or mixture is not classified as specific target organ toxicant, repeated exposure.

#### **Ethylene, tetrafluoro-, polymer:**

Assessment : The substance or mixture is not classified as specific target organ toxicant, repeated exposure.

### **Repeated dose toxicity**

#### Product:

Remarks : This information is not available.

### Components:

#### **thiodiethylene bis[3-(3,5-di-tert-butyl-4-hydroxyphenyl)propionate]:**

Species : Rat  
NOAEL :  $\geq 138$  mg/kg  
Application Route : Oral  
Method : OECD Test Guideline 408

### **Aspiration toxicity**

#### Product:

This information is not available.

### Components:

#### **dizinc pyrophosphate:**

No aspiration toxicity classification

#### **zinc oxide:**

No aspiration toxicity classification

#### **Dec-1-ene, homopolymer, hydrogenated:**

No aspiration toxicity classification

#### **Ethylene, tetrafluoro-, polymer:**

No aspiration toxicity classification

#### **thiodiethylene bis[3-(3,5-di-tert-butyl-4-hydroxyphenyl)propionate]:**

No aspiration toxicity classification

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### 11.2 Information on other hazards

#### Endocrine disrupting properties

##### Product:

Assessment : The substance/mixture does not contain components considered to have endocrine disrupting properties according to REACH Article 57(f) or Commission Delegated regulation (EU) 2017/2100 or Commission Regulation (EU) 2018/605 at levels of 0.1% or higher.

#### Further information

##### Product:

Remarks : Ingestion causes irritation of upper respiratory system and gastrointestinal disturbance.

## SECTION 12: Ecological information

### 12.1 Toxicity

##### Product:

Toxicity to fish : Remarks: Toxic to aquatic organisms, may cause long-term adverse effects in the aquatic environment.

Toxicity to daphnia and other aquatic invertebrates : Remarks: No data available

Toxicity to algae/aquatic plants : Remarks: No data available

Toxicity to microorganisms : Remarks: No data available

##### Components:

##### **calcium dihydroxide:**

Toxicity to fish : LC50 (Oncorhynchus mykiss (rainbow trout)): 50,6 mg/l  
Exposure time: 96 h  
Test Type: static test  
Method: OECD Test Guideline 203  
GLP: yes

Toxicity to daphnia and other aquatic invertebrates : EC50 (Daphnia magna (Water flea)): 49,1 mg/l  
Exposure time: 48 h  
Test Type: static test  
Method: OECD Test Guideline 202

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GLP: yes

Toxicity to algae/aquatic plants : EC50 (Pseudokirchneriella subcapitata (green algae)): 184,57 mg/l  
Exposure time: 72 h  
Test Type: static test  
Method: OECD Test Guideline 201  
GLP: yes

### Ecotoxicology Assessment

Acute aquatic toxicity : This product has no known ecotoxicological effects.

Chronic aquatic toxicity : This product has no known ecotoxicological effects.

### dizinc pyrophosphate:

Toxicity to fish : LC50 (Danio rerio (zebra fish)): > 1,948 mg/l  
Exposure time: 96 h  
Test Type: static test  
Method: OECD Test Guideline 203  
GLP: yes

Toxicity to daphnia and other aquatic invertebrates : EC50 (Daphnia magna (Water flea)): < 5,6 mg/l  
Exposure time: 48 h  
Test Type: static test  
Method: OECD Test Guideline 202

Toxicity to algae/aquatic plants : EC50 (Pseudokirchneriella subcapitata (green algae)): 0,233 mg/l  
Exposure time: 72 h  
Test Type: static test  
Method: OECD Test Guideline 201  
GLP: yes

M-Factor (Acute aquatic toxicity) : 1

M-Factor (Chronic aquatic toxicity) : 1

### zinc oxide:

Toxicity to fish : LC50 (Danio rerio (zebra fish)): 1,55 mg/l  
Exposure time: 96 h  
Test Type: static test

Toxicity to daphnia and other aquatic invertebrates : EC50 (Daphnia magna (Water flea)): 1 mg/l  
Exposure time: 48 h  
Test Type: static test  
Method: OECD Test Guideline 202

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Toxicity to algae/aquatic plants : EC50 (Pseudokirchneriella subcapitata (green algae)): 0,136 mg/l  
Exposure time: 72 h  
Test Type: static test  
Method: OECD Test Guideline 201  
GLP: yes

M-Factor (Acute aquatic toxicity) : 1

Toxicity to microorganisms : EC50 (activated sludge): > 1.000 mg/l  
Exposure time: 3 h  
Method: OECD Test Guideline 209  
GLP: yes

Toxicity to daphnia and other aquatic invertebrates (Chronic toxicity) : 0,04 mg/l  
Exposure time: 21 d  
Species: Daphnia magna (Water flea)  
Test Type: semi-static test  
Method: OECD Test Guideline 211

M-Factor (Chronic aquatic toxicity) : 1

### Dec-1-ene, homopolymer, hydrogenated:

Toxicity to fish : LL50 (Oncorhynchus mykiss (rainbow trout)): > 1.000 mg/l  
Exposure time: 96 h  
Test Type: semi-static test

Toxicity to daphnia and other aquatic invertebrates : EL50 (Daphnia magna (Water flea)): > 1.000 mg/l  
Exposure time: 48 h  
Test Type: static test  
Method: OECD Test Guideline 202  
GLP: yes

Toxicity to algae/aquatic plants : EL50 (Selenastrum capricornutum (green algae)): > 1.000 mg/l  
Exposure time: 72 h  
Test Type: static test  
Method: OECD Test Guideline 201  
GLP: yes

Toxicity to daphnia and other aquatic invertebrates (Chronic toxicity) : NOELR: 125 mg/l  
Exposure time: 21 d  
Species: Daphnia magna (Water flea)  
Test Type: semi-static test  
Method: OECD Test Guideline 211  
GLP: yes

### thiodiethylene bis[3-(3,5-di-tert-butyl-4-hydroxyphenyl)propionate]:



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- Toxicity to fish : LC50 (Danio rerio (zebra fish)): > 57 mg/l  
Exposure time: 96 h  
Test Type: static test  
Method: OECD Test Guideline 203  
Remarks: Aquatic toxicity is unlikely due to low solubility.
- Toxicity to daphnia and other aquatic invertebrates : EC50 (Daphnia magna (Water flea)): > 100 mg/l  
Exposure time: 48 h  
Test Type: static test  
Method: OECD Test Guideline 202  
GLP: yes  
Remarks: No toxicity at the limit of solubility
- Toxicity to algae/aquatic plants : EC50 (Desmodesmus subspicatus (green algae)): > 100 mg/l  
Exposure time: 72 h  
Test Type: static test  
Method: OECD Test Guideline 201  
GLP: yes  
Remarks: No toxicity at the limit of solubility
- NOEC (Desmodesmus subspicatus (green algae)): 100 mg/l  
Exposure time: 72 h  
Test Type: static test  
Method: OECD Test Guideline 201  
GLP: yes  
Remarks: No toxicity at the limit of solubility
- Toxicity to microorganisms : EC20 (activated sludge): > 100 mg/l  
Exposure time: 3 h  
Test Type: static test  
Method: OECD Test Guideline 209
- Toxicity to daphnia and other aquatic invertebrates (Chronic toxicity) : NOEC: > 10 mg/l  
Exposure time: 21 d  
Species: Daphnia magna (Water flea)  
Method: OECD Test Guideline 211

### Ecotoxicology Assessment

- Acute aquatic toxicity : This product has no known ecotoxicological effects.
- Chronic aquatic toxicity : This product has no known ecotoxicological effects.

## 12.2 Persistence and degradability

### Product:

- Biodegradability : Remarks: No data available
- Physico-chemical removability : Remarks: No data available

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### Components:

#### **calcium dihydroxide:**

Biodegradability : Remarks: The methods for determining the biological degradability are not applicable to inorganic substances.

#### **zinc oxide:**

Biodegradability : Remarks: The methods for determining biodegradability are not applicable to inorganic substances.

#### **Dec-1-ene, homopolymer, hydrogenated:**

Biodegradability : Result: Not readily biodegradable.

#### **thiodiethylene bis[3-(3,5-di-tert-butyl-4-hydroxyphenyl)propionate]:**

Biodegradability : Test Type: Primary biodegradation  
Inoculum: activated sludge  
Result: Not rapidly biodegradable  
Biodegradation: 7 %  
Exposure time: 28 d  
Method: OECD Test Guideline 301B

## 12.3 Bioaccumulative potential

### Product:

Bioaccumulation : Remarks: No data available

### Components:

#### **calcium dihydroxide:**

Partition coefficient: n-octanol/water : log Pow: 0,05

#### **Dec-1-ene, homopolymer, hydrogenated:**

Partition coefficient: n-octanol/water : log Pow: 4,82 - 6,5

#### **thiodiethylene bis[3-(3,5-di-tert-butyl-4-hydroxyphenyl)propionate]:**

Bioaccumulation : Species: Cyprinus carpio (Carp)  
Exposure time: 56 d  
Bioconcentration factor (BCF): <= 12  
Method: OECD Test Guideline 305C

Partition coefficient: n-octanol/water : log Pow: 10 (25 °C)

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### 12.4 Mobility in soil

#### Product:

Mobility : Remarks: No data available

Distribution among environmental compartments : Remarks: No data available

### 12.5 Results of PBT and vPvB assessment

#### Product:

Assessment : This substance/mixture contains no components considered to be either persistent, bioaccumulative and toxic (PBT), or very persistent and very bioaccumulative (vPvB) at levels of 0.1% or higher.

#### Components:

##### **dizinc pyrophosphate:**

Assessment : Substance is not persistent, bioaccumulative, and toxic (PBT).. Substance is not very persistent and very bioaccumulative (vPvB).

##### **zinc oxide:**

Assessment : Remarks: Not applicable

##### **Dec-1-ene, homopolymer, hydrogenated:**

Assessment : Non-classified PBT substance. Non-classified vPvB substance

##### **Ethylene, tetrafluoro-, polymer:**

Assessment : Non-classified vPvB substance. Non-classified PBT substance

##### **thiodiethylene bis[3-(3,5-di-tert-butyl-4-hydroxyphenyl)propionate]:**

Assessment : Non-classified PBT substance. Non-classified vPvB substance

### 12.6 Endocrine disrupting properties

#### Product:

Assessment : The substance/mixture does not contain components considered to have endocrine disrupting properties according to REACH Article 57(f) or Commission Delegated regulation (EU) 2017/2100 or Commission Regulation (EU) 2018/605 at levels of 0.1% or higher.

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### 12.7 Other adverse effects

#### Product:

Additional ecological information : Toxic to aquatic life with long lasting effects.

## SECTION 13: Disposal considerations

### 13.1 Waste treatment methods

Product : The product should not be allowed to enter drains, water courses or the soil.  
Do not dispose of with domestic refuse.  
Dispose of as hazardous waste in compliance with local and national regulations.

Waste codes should be assigned by the user based on the application for which the product was used.

Contaminated packaging : Packaging that is not properly emptied must be disposed of as the unused product.  
Dispose of waste product or used containers according to local regulations.

The following Waste Codes are only suggestions:

Waste Code : used product, unused product  
12 01 12\*\*, spent waxes and fats

uncleaned packagings  
15 01 10\*, packaging containing residues of or contaminated by hazardous substances

## SECTION 14: Transport information

### 14.1 UN number or ID number

ADN	: UN 3077
ADR	: UN 3077
RID	: UN 3077
IMDG	: UN 3077
IATA	: UN 3077

### 14.2 UN proper shipping name

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<b>ADN</b>	:	ENVIRONMENTALLY HAZARDOUS SUBSTANCE, SOLID, N.O.S. (dizinc pyrophosphate)
<b>ADR</b>	:	ENVIRONMENTALLY HAZARDOUS SUBSTANCE, SOLID, N.O.S. (dizinc pyrophosphate)
<b>RID</b>	:	ENVIRONMENTALLY HAZARDOUS SUBSTANCE, SOLID, N.O.S. (dizinc pyrophosphate)
<b>IMDG</b>	:	ENVIRONMENTALLY HAZARDOUS SUBSTANCE, SOLID, N.O.S. (dizinc pyrophosphate)
<b>IATA</b>	:	Environmentally hazardous substance, solid, n.o.s. (dizinc pyrophosphate)

### 14.3 Transport hazard class(es)

<b>ADN</b>	:	9
<b>ADR</b>	:	9
<b>RID</b>	:	9
<b>IMDG</b>	:	9
<b>IATA</b>	:	9

### 14.4 Packing group

<b>ADN</b>	
Packing group	: III
Classification Code	: M7
Hazard Identification Number	: 90
Labels	: 9
<b>ADR</b>	
Packing group	: III
Classification Code	: M7
Hazard Identification Number	: 90
Labels	: 9
Tunnel restriction code	: (-)
<b>RID</b>	
Packing group	: III
Classification Code	: M7
Hazard Identification Number	: 90
Labels	: 9
<b>IMDG</b>	
Packing group	: III
Labels	: 9
EmS Code	: F-A, S-F
<b>IATA (Cargo)</b>	

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Packing instruction (cargo aircraft) : 956  
Packing instruction (LQ) : Y956  
Packing group : III  
Labels : Miscellaneous Dangerous Goods

### IATA (Passenger)

Packing instruction (passenger aircraft) : 956  
Packing instruction (LQ) : Y956  
Packing group : III  
Labels : Miscellaneous Dangerous Goods

## 14.5 Environmental hazards

### ADN

Environmentally hazardous : yes

### ADR

Environmentally hazardous : yes

### RID

Environmentally hazardous : yes

### IMDG

Marine pollutant : yes

### IATA (Passenger)

Environmentally hazardous : yes

### IATA (Cargo)

Environmentally hazardous : yes

## 14.6 Special precautions for user

The transport classification(s) provided herein are for informational purposes only, and solely based upon the properties of the unpackaged material as it is described within this Safety Data Sheet. Transportation classifications may vary by mode of transportation, package sizes, and variations in regional or country regulations.

## 14.7 Maritime transport in bulk according to IMO instruments

Remarks : Not applicable for product as supplied.

## SECTION 15: Regulatory information

### 15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture

REACH - Restrictions on the manufacture, placing on the market and use of certain dangerous substances, mixtures and articles (Annex XVII) : Conditions of restriction for the following entries should be considered:  
Number on list 75  
If you intend to use this product as tattoo ink, please contact your vendor.

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REACH - Candidate List of Substances of Very High Concern for Authorisation (Article 59).  
(EU SVHC) : This product does not contain substances of very high concern (Regulation (EC) No 1907/2006 (REACH), Article 57).

Regulation (EC) No 1005/2009 on substances that deplete the ozone layer  
(EC 1005/2009) : Not applicable

Regulation (EU) 2019/1021 on persistent organic pollutants (recast)  
(EU POP) : Not applicable

Regulation (EU) No 649/2012 of the European Parliament and the Council concerning the export and import of dangerous chemicals  
(EU PIC) : Not applicable

REACH - List of substances subject to authorisation (Annex XIV)  
(EU. REACH-Annex XIV) : Not applicable

Regulation (EU) 2019/1148 on the marketing and use of explosives precursors : Not applicable

Seveso III: Directive 2012/18/EU of the European Parliament and of the Council on the control of major-accident hazards involving dangerous substances. E2 ENVIRONMENTAL HAZARDS

Water hazard class (Germany) : WGK 2 obviously hazardous to water  
Classification according to AwSV, Annex 1 (5.2)

TA Luft List (Germany) : 5.2.1: Total dust:  
others: 29,4 %  
5.2.2: Inorganic substances in powdered form:  
Not applicable  
5.2.4: Inorganic substances in gaseous form:  
Not applicable  
5.2.5: Organic Substances:  
Class 1: 69,13 %  
5.2.7.1.1: Carcinogenic substance:

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Not applicable  
5.2.7.1.1: Quartz fine dust PM4:  
Not applicable  
5.2.7.1.1: Formaldehyde:  
Not applicable  
5.2.7.1.1: fibres:  
Not applicable  
5.2.7.1.2: Germ cell mutagens:  
Not applicable  
5.2.7.1.3: Substances toxic to reproduction:  
Not applicable  
5.2.7.2: Poorly degradable, easily enrichable and highly toxic  
organic substances:  
Not applicable

Volatile organic compounds : Directive 2010/75/EU of 24 November 2010 on industrial  
emissions (integrated pollution prevention and control)  
Not applicable

### 15.2 Chemical safety assessment

This information is not available.

## SECTION 16: Other information

### Full text of H-Statements

H315 : Causes skin irritation.  
H317 : May cause an allergic skin reaction.  
H318 : Causes serious eye damage.  
H335 : May cause respiratory irritation.  
H400 : Very toxic to aquatic life.  
H410 : Very toxic to aquatic life with long lasting effects.

### Full text of other abbreviations

2017/164/EU : Europe. Commission Directive 2017/164/EU establishing a  
fourth list of indicative occupational exposure limit values  
DE DFG MAK : Germany. MAK BAT Annex IIa  
DE TRGS 527 : Germany. TRGS 527 - Activities with nanomaterials  
DE TRGS 900 : Germany. TRGS 900 - Occupational exposure limit values.  
2017/164/EU / STEL : Short term exposure limit  
2017/164/EU / TWA : Limit Value - eight hours



# SAFETY DATA SHEET

according to Regulation (EC) No. 1907/2006, as amended by  
Commission Regulation (EU) 2020/878 - DE



## OKS 265

Version	Revision Date:	Date of last issue: 12.07.2023	Print Date:
4.1	11.06.2024	Date of first issue: 03.06.2016	13.03.2025

DE DFG MAK / MAK	:	MAK value
DE TRGS 527 / BM	:	Assessment scale
DE TRGS 900 / AGW	:	Time Weighted Average

ADN - European Agreement concerning the International Carriage of Dangerous Goods by Inland Waterways; ADR - Agreement concerning the International Carriage of Dangerous Goods by Road; AIIC - Australian Inventory of Industrial Chemicals; ASTM - American Society for the Testing of Materials; bw - Body weight; CLP - Classification Labelling Packaging Regulation; Regulation (EC) No 1272/2008; CMR - Carcinogen, Mutagen or Reproductive Toxicant; DIN - Standard of the German Institute for Standardisation; DSL - Domestic Substances List (Canada); ECHA - European Chemicals Agency; EC-Number - European Community number; ECx - Concentration associated with x% response; ELx - Loading rate associated with x% response; EmS - Emergency Schedule; ENCS - Existing and New Chemical Substances (Japan); ErCx - Concentration associated with x% growth rate response; GHS - Globally Harmonized System; GLP - Good Laboratory Practice; IARC - International Agency for Research on Cancer; IATA - International Air Transport Association; IBC - International Code for the Construction and Equipment of Ships carrying Dangerous Chemicals in Bulk; IC50 - Half maximal inhibitory concentration; ICAO - International Civil Aviation Organization; IECSC - Inventory of Existing Chemical Substances in China; IMDG - International Maritime Dangerous Goods; IMO - International Maritime Organization; ISHL - Industrial Safety and Health Law (Japan); ISO - International Organisation for Standardization; KECI - Korea Existing Chemicals Inventory; LC50 - Lethal Concentration to 50 % of a test population; LD50 - Lethal Dose to 50% of a test population (Median Lethal Dose); MARPOL - International Convention for the Prevention of Pollution from Ships; n.o.s. - Not Otherwise Specified; NO(A)EC - No Observed (Adverse) Effect Concentration; NO(A)EL - No Observed (Adverse) Effect Level; NOELR - No Observable Effect Loading Rate; NZIoC - New Zealand Inventory of Chemicals; OECD - Organization for Economic Co-operation and Development; OPPTS - Office of Chemical Safety and Pollution Prevention; PBT - Persistent, Bioaccumulative and Toxic substance; PICCS - Philippines Inventory of Chemicals and Chemical Substances; (Q)SAR - (Quantitative) Structure Activity Relationship; REACH - Regulation (EC) No 1907/2006 of the European Parliament and of the Council concerning the Registration, Evaluation, Authorisation and Restriction of Chemicals; RID - Regulations concerning the International Carriage of Dangerous Goods by Rail; SADT - Self-Accelerating Decomposition Temperature; SDS - Safety Data Sheet; SVHC - Substance of Very High Concern; TCSI - Taiwan Chemical Substance Inventory; TECI - Thailand Existing Chemicals Inventory; TRGS - Technical Rule for Hazardous Substances; TSCA - Toxic Substances Control Act (United States); UN - United Nations; vPvB - Very Persistent and Very Bioaccumulative

### Further information

#### Classification of the mixture:

Skin Irrit. 2	H315
Eye Dam. 1	H318
Aquatic Chronic 2	H411

#### Classification procedure:

Calculation method
Calculation method
Calculation method

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